

## Windshear Inc.

### Rolling at Wind Speed

MTS helps develop the world's first commercially available, full-scale rolling road wind tunnel.

#### CUSTOMER CHALLENGE

How can wind tunnel testing be made as realistic as possible for motorsports vehicles? Ask anyone in the industry, and you'll probably get the same answer. It can be done by replacing the fixed floor with a moving surface that travels at the same speed as the wind.

"Unlike the real world where a car is moving and the air and road are fixed, a fixed-floor tunnel pushes wind across a car and floor that aren't moving," said Jeff Bordner, site manager at Concord, North Carolina-based Windshear Inc. "This creates a boundary layer, which is an envelope of reduced wind velocity along the floor due to frictional losses. Racing vehicles are typically one to three inches off the ground, which is well within this boundary layer. As a result, fixed-floor tunnels do not accurately simulate real-world aerodynamic phenomena."

In contrast, most passenger cars offer at least six inches of clearance, so the adverse effects of the boundary layer are not as critical. Fixed-floor wind tunnels have historically been suitable for testing a vast majority of vehicles under development. However, with increased emphasis on underbody aerodynamics for passenger vehicles, more OEMs are feeling the need to move to rolling road wind tunnels as well.

"No full-scale rolling road wind tunnels were available in North America, so U.S. teams had to fly to Europe for this type of testing," Bordner said. "And that was only if they could get into one of the few facilities that allowed outside racing teams to test."

Windshear was formed in 2006 to fill this void in the U.S. marketplace. "We saw such a need for this type of a wind tunnel that we decided to build one that any team could use," Bordner said. To attract top racing teams, the facility would have to facilitate superior testing accuracy and repeatability. It would also have to support the highest throughput possible to keep the operation profitable for Windshear.

"Since we were developing a premium service, we recognized that we required a premium rolling road system," Bordner said. "There's no question that MTS offers unrivaled experience in supplying rolling roads for wind tunnels dedicated to automotive and motorsport testing. We were also drawn to MTS' unmatched experience with installing rolling road systems."

#### MTS SOLUTION

Windshear opened its full-scale rolling road wind tunnel in September 2008. It's the first facility of its kind in North America, and the third rolling road wind tunnel ever built that operates at this scale. More importantly, it is the world's first commercially available, full-width rolling road that supports full-scale vehicle testing.



*Instead of merely keeping up with rolling road wind tunnel facilities overseas, we're taking the technology lead."*

Jeff Bordner  
Site Manager  
Windshear Inc.

be certain.

The project was funded by Haas Automation, the company that owns Windshear. Facility design and construction were overseen by Jacobs Technology, the undisputed global leader in wind tunnel development. Engineers from Jacobs Technology also manage the day-to-day operation of the Windshear rolling road wind tunnel.

The air in this closed-circuit wind tunnel covers an area of 160,000 square feet (14,864 square meters). Its main fan is 22 feet (6.7 meters) in diameter and rated at 5,100 horsepower, capable of producing air speeds of 180 mph (289.6 km/h). Air temperatures are tightly controlled to within 1°F (0.6°C).

The MTS Flat-Trac® Rolling Road measures 10.5 feet (3.2 meters) wide by 29.5 feet (8.9 meters) long. It easily keeps pace with the wind, accelerating from zero to 180 mph (289.6 km/h) in less than a minute. This “road” is actually a continuous stainless-steel belt just one millimeter thick. During testing, through-the-belt sensors precisely measure the aerodynamic downforce under each tire.

Advanced software enables highly accurate and robust vehicle performance evaluations. That includes sophisticated control and data acquisition capabilities that yield unprecedented insight into racing vehicle performance. Testing is conducted without the boundary layer common to fixed-floor wind tunnels that can limit test data integrity for low-clearance vehicles.



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#### ISO 9001 CERTIFIED QMS

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Testing at Windshear is performed with absolute confidentiality. All test data files are erased from Windshear servers once a customer’s testing is complete. The facility is also physically configured so that no two racing teams see each other’s vehicle at any time.

“This is an exciting new opportunity for motorsports vehicle developers everywhere,” Bordner said. “Instead of asking a private facility for time, top racing teams now have a secure, state-of-the-art facility readily available to them.”

#### CUSTOMER BENEFITS

Today, the facility’s 40-hour weekly operating schedule is filled with NASCAR and IndyCar Racing teams from all over North America. Teams from Europe and Asia are also bringing their wind tunnel testing to Windshear, drawn by the facility’s state-of-the-art capabilities.

“The relationship between MTS and Windshear allows us to stay on the leading edge of technology, and motorsports developers are taking notice,” Bordner said. “Additionally, MTS gets full access to our working, state-of-the-art laboratory and the opportunity to apply new advances in a real-world setting. And we get to offer new capabilities that are not available anywhere else. Instead of merely keeping up with rolling road wind tunnel facilities overseas, we’re taking the technology lead.”

According to Bordner, MTS was instrumental in helping to optimize testing accuracy, repeatability and throughput at the Windshear facility. “We relied heavily on MTS’ expertise in rolling road installations, which was invaluable in helping us achieve high levels of data integrity and throughput,” Bordner said.

In September 2008, Windshear co-hosted the MTS Rolling Road Users’ Group meeting. The two-day meeting, held in Concord, North Carolina, allowed wind tunnel operators to get together, share best practices and learn about the latest technology. That included a comprehensive tour of the Windshear facility.

“We jumped at the chance to co-host this meeting, because the idea behind it matches our open approach to technology,” Bordner said. “Now that Windshear, MTS and Jacobs Technology are collaborating here at the Windshear facility, there’s less of a need for others to keep things so secret. It will be interesting to see what gets accomplished when all of this expertise gets pooled together.”

**See the Windshear Rolling Road Wind Tunnel in action.** Watch a brief video at [www.windshearinc.com](http://www.windshearinc.com).

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