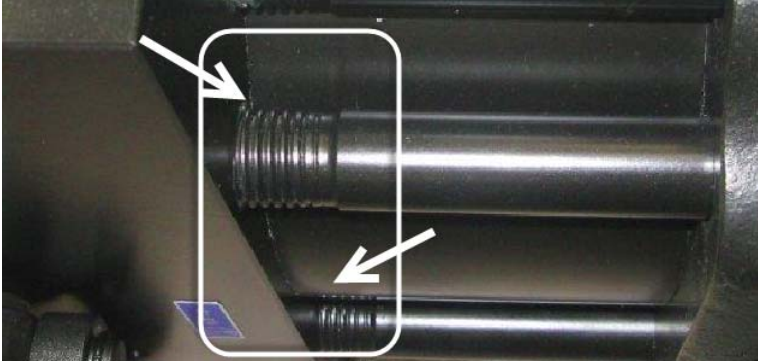1.1   Name: Cosmetic Conditions of Finished Surfaces - Paint

1.2   Workmanship Standards Category: Protective Finishes

1.3   Purpose/Description (why/when/how): This standard demonstrates acceptable and unacceptable cosmetic conditions of protective finishes. It provides representative examples to be used across a wide range of product.

The standard applies during fabrication, assembly, testing, packaging, installation and handling operations. This standard is not intended to cover all possible conditions.

1.4   Illustration:

The following illustrations depict "Acceptable" and "Unacceptable" workmanship results.

Acceptable Workmanship	Acceptable Notes
	Coverage of paint on surfaces is uniform, including adjacent materials of assemblies. The finish is not damaged. Primer and substrate are not visible.
	Coverage of paint on surfaces is uniform, including adjacent materials of assemblies. The finish is not damaged. Primer and substrate are not visible.

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Workmanship Standards are minimum requirements and may be superseded by engineering drawings, purchase orders, and/or referenced specifications
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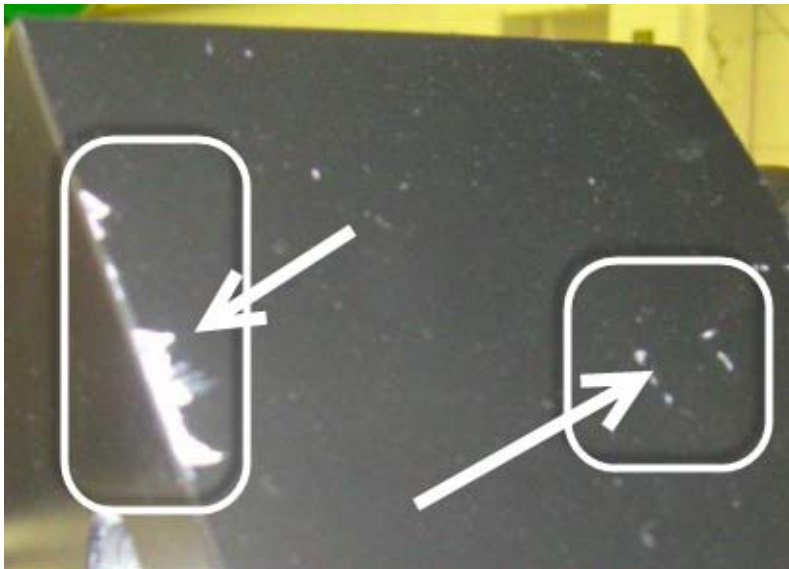| Unacceptable Workmanship	Unacceptable Notes
	Coverage of paint on adjacent materials has gaps. This presents an unacceptable appearance. Also, primer and substrate are showing which can lead to corrosion.
	Paint is chipped. This presents an unacceptable appearance. Also, primer and substrate are showing which can lead to corrosion.
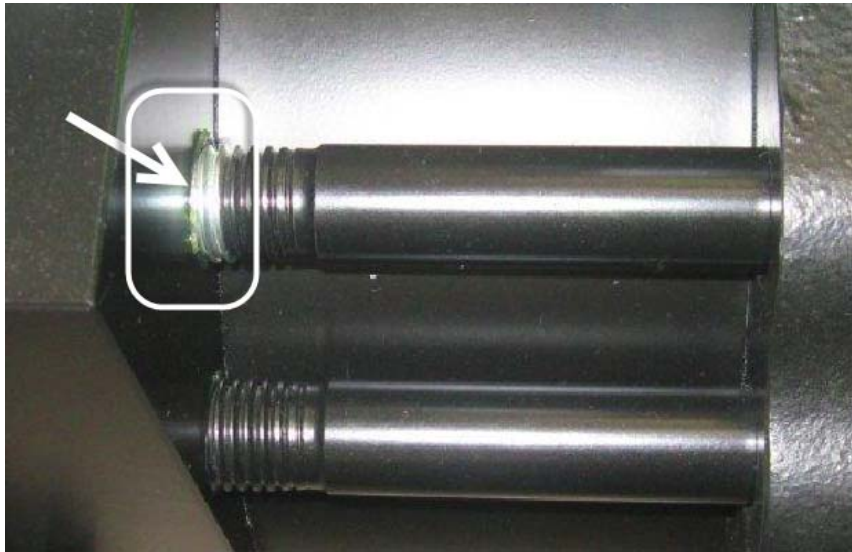
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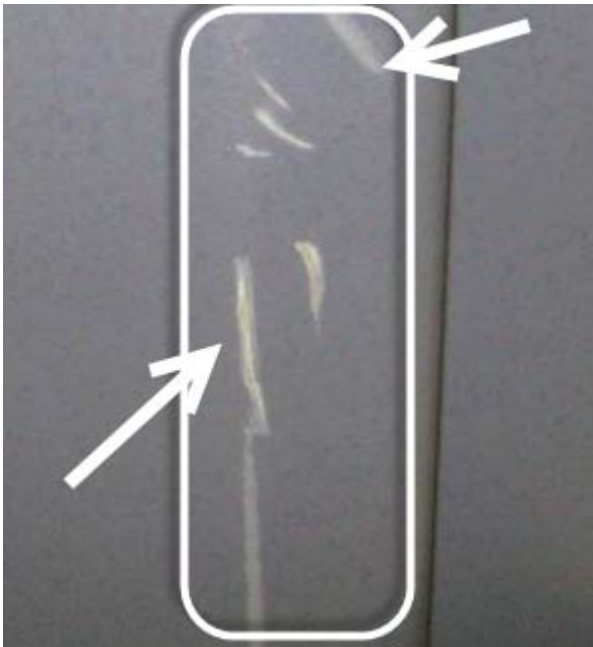
Paint is scraped and gouged. This presents an unacceptable appearance. Primer and substrate are showing which can lead to corrosion.

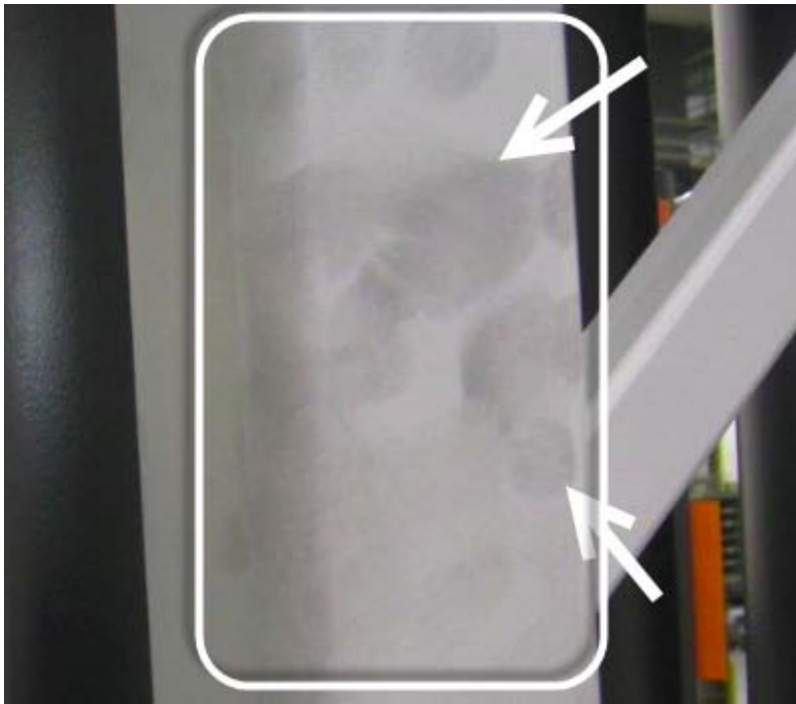Fingerprints and handprints make an unacceptable appearance.

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2   REVISION HISTORY & APPROVAL

REVISION HISTORY			
Rev	**Description of Change**	**Author**	**Effective Date**
A	Initial release	G. Japs	02/04/2013

APPROVAL OF CURRENT REVISION		
Name / Function	**Signature**	**Date**
Stephen Jordheim / Workmanship Standards Process Owner	(approval on file)	
Determined by Category / Workmanship Standard Co-pilot	(approval on file)	

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